



SCOPE OF ACCREDITATION

Chemical Processing

Lego Finishing Center Inc.

6880 Couture Blvd
Montreal, QC H1P 2W6
Canada

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7108 Rev F - Nadcap Audit Criteria for Chemical Processing (to be used on audits before 19 October 2014)

ANODIZING (NOT FOR METAL BOND)

Anodize Aluminum , Chromic Acid

AMS-A-8625 chromic

MIL-A-8625 chromic

Other Anodize Aluminum Chromic Acid

Anodize Aluminum , Sulfuric Acid

AMS-A-8625 sulfuric

MIL-A-8625 sulfuric

Other Anodize Aluminum Sulfuric Acid

CONVERSION COATING

Aluminum

Other Aluminum

Aluminum, Non-Hexavalent Chrome Alternatives

Steel

Other Steel

ETCH AS A PREPARATION FOR NDT (AC7108/2 MUST ALSO BE SELECTED)

Ovens Used at a Set Point Above 250°F

Ovens Used at a Set Point of 250°F or Below

PAINT/DRY FILM (AC7108/1 MUST ALSO BE SELECTED)

PASSIVATION

PLATING

Brush Plating

- Other Brush Plating
- Electroplating
 - Cadmium Plating
 - Other Cadmium Plating
 - Chromium Plating
 - Other Chromium Plating
 - Copper Plating
 - Other – Copper Plating
- Stripping of Coatings
 - Inorganic Coatings
 - Other Stripping
 - Organic Coatings
- Testing Performed Internally In Support of the Chemical Process Accreditation
 - B02 – Hydrogen Embrittlement Testing In Support of AC7108
 - B04 – Microhardness Testing In Support of AC7108
 - B05 – Salt Spray Testing In Support of AC7108
 - B06 – Water Immersion / Humidity Testing In Support of AC7108
 - B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108
 - B11 – Adhesion Testing (Scratch and Chisel Test) In Support of AC7108
 - B12 – Adhesion Testing (Bend Test) In Support of AC7108
 - B13 – Coating Weight Testing In Support of AC7108
 - B14 – Conductivity Testing In Support of AC7108
 - B16 – Coating Thickness Measurement In Support of AC7108
 - B18 – Adhesion Testing (Heat & Quench) In Support of AC7108
 - B20 – Porosity Testing In Support of AC7108
 - B21 – Other Testing In Support of AC7108
 - Solution Analysis In Support of AC7108

AC7108/1 Rev B - Nadcap Audit Criteria for Painting & Dry Film Coatings

Painting

AC7108/2 Rev C - Nadcap Audit Criteria for Etch Processes (Blue Etch Anodize, Local, Macrostructure, Nital/Temper, Pre-Penetrant) (to be used on audits before 19 October 2014)

Nital/Temper Etch

Other

Pre-Penetrant Etch

Solution Analysis Performed On Site in Support of Etch Processes